

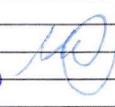
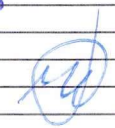
	Dart Aerospace Ltd. 1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada	648.4701 Job Sheet 194962 
	Tel (613) 632-5200 Fax 613 632-5246	
Part No: 648.4701 Job Qty: 1 pcs		
Part Name: C2 Overhaul Provisions 		
Part Weight: 0 lbs Job Created: 5/10/19 Due Date: 5/31/19 Type: SOLD Note: DWG OM_OOPM-C2 Rev 4 IPP Rev A 18.03.07 New issue DP Verify DD Ship Via:	Status: New Job Tracking No: Created By: Jennifer Renwick Description: Order 16010	Priority: Medium
Bill of Materials		

**Container No: S188832**

Part: 648.4701
Job No: 194962
Serial No/Batch: S188832
Revision: 4
Inspector:
Exp Date:
Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 06/10/19

Job Routing									
Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier		Sign-off
							Workcenter / Supplier	Lead Time	
110	Small Fab - 1	1 pcs	5/31/19	0.00	1.00		Small Fab - 1		DAS 28 9-89
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
120	QC 4	1 pcs	5/31/19	0.00	0.00		QC 4 - 28		JRB 
							QC 4 - 58		
							QC 4 - 69		
							QC 4 - 9		
							QC 4 - 46		
							QC 4 - 68		
							QC 4 - 72		
130	Packaging 3-1 - Stock - B4B	1 pcs	5/31/19	0.00	0.00		Packaging 3 - 1 - B4B		JRB 
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
							Packaging 3 - 11 - B4B		
							Packaging 3 - 12 - B4B		
							Packaging 3 - 13 - B4B		
							Packaging 3 - 14 - B4B		
							Packaging 3 - 15 - B4B		
							Packaging 3 - 16 - B4B		
							Packaging 3 - 17 - B4B		
							Packaging 3 - 18 - B4B		
							Packaging 3 - 19 - B4B		
							Packaging 3 - 20 - B4B		
							Packaging 3 - 21 - B4B		
							Packaging 3 - 22 - B4B		
							Packaging 3 - 23 - B4B		
							Packaging 3 - 24 - B4B		
							Packaging 3 - 25 - B4B		
							Packaging 3 - 26 - B4B		
							Packaging 3 - 27 - B4B		
							Packaging 3 - 28 - B4B		
							Packaging 3 - 29 - B4B		
							Packaging 3 - 30 - B4B		
							Packaging 3 - 31 - B4B		
							Packaging 3 - 32 - B4B		
							Packaging 3 - 33 - B4B		
							Packaging 3 - 34 - B4B		
							Packaging 3 - 35 - B4B		
							Packaging 3 - 36 - B4B		
135	DC - 1 - B4B	1 pcs	5/31/19	0.00	0.00		DC - 1 - B4B		DAS 21 9-89
							DC - 2 - B4B		
140	QC 21 - FG	1 pcs	5/31/19	0.00	0.00		QC 21 - FG - 21		DAS 21 9-89
							QC 21 - FG - 70		
							QC 21 - SA - 53		

Part Op 110 - (Small Fab) Pick kit
 Descriptions: 120 - (QC4- 100% Inspect kits for completeness)
 130 - (Identify as per dwg & Stock Location: _____) Identify and pack for shipping as per PPP 648.4701
 135 - (Document Control) Photocopy bluefile & type labels per PPP 648.7401
 140 - (QC21- Final Inspection - Work Order Release)

010017

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
188-FPSS-1032-1/4	Set Screw	2 Ea (2 ea)	110-Small Fab - 1	5110495
600.1310-AP	Label	1 pcs (1 ea)	110-Small Fab - 1	5029480
600.1314P	C2 Caution Sticker	1 pcs (1 ea)	110-Small Fab - 1	5029484
AN3-14A	Bolt	1 Ea (1 ea)	110-Small Fab - 1	5118190
AN4-16A	Bolt	2 Ea (2 ea)	110-Small Fab - 1	5157301
AN4-17A	Bolt	1 Ea (1 ea)	110-Small Fab - 1	5157429-1
AN960-10	Washer see part NAS1149F0363P	1 Ea (1 ea)	110-Small Fab - 1	5075330
AN960-10L	Washer, #10 SEE PART NAS1149F0332P	4 Ea (4 ea)	110-Small Fab - 1	5150402
AN960-416	Washer see item NAS1149F0463P	6 Ea (6 ea)	110-Small Fab - 1	5077088
c2-12-1	Lock Bushing	2 Ea (2 ea)	110-Small Fab - 1	5077634
C2-12-7P	Teflon Spacer Lock	2 pcs (2 ea)	110-Small Fab - 1	5029236
C2-12-8	DUST SHEILD - C2 HOOK	2 pcs (2 ea)	110-Small Fab - 1	5113748
C2-13-5	Keeper Spring	1 Ea (1 ea)	110-Small Fab - 1	5084083
C2-14-2	Label Rivets	4 Ea (4 ea)	110-Small Fab - 1	5057170X 2
C2-3-1	Latch Shaft Du Bearing	2 pcs (2 ea)	110-Small Fab - 1	506880X1.5163 207 x 1.
C2-3-2-1	Roller Pin Retaining Ring	2 Ea (2 ea)	110-Small Fab - 1	5168898
C2-3-3-1	Latch Roller DU Bearing	1 pcs (1 ea)	110-Small Fab - 1	5120798
C2-3-5	Spacer, Teflon	2 Ea (2 ea)	110-Small Fab - 1	5111642
C2-3-8	Actuator Shaft Bushing	2 pcs (2 ea)	110-Small Fab - 1	5128019
C2-4-1	Trunnion Bushing	2 Ea (2 ea)	110-Small Fab - 1	5075145
C2-7-1P	Load Beam Bumper	1 pcs (1 ea)	110-Small Fab - 1	5029255
C2-7-2	Lock Bumper	2 pcs (2 ea)	110-Small Fab - 1	5119259
C2-9-3	Clock Spring Cover Screw	4 Ea (4 ea)	110-Small Fab - 1	5093299
C3-10-2	Lock Spring	1 pcs (1 ea)	110-Small Fab - 1	5113706
C3-3-4-1	Ring, Retaining	4 pcs (4 ea)	110-Small Fab - 1	3117990 x3
C3-3-9	Actuator Spring	1 pcs (1 ea)	110-Small Fab - 1	5128685
C3-8-4	Solenoid Cover Gasket	1 pcs (1 ea)	110-Small Fab - 1	5180680
MS21044N4	Nut, Self-Locking	3 Ea (3 ea)	110-Small Fab - 1	5116956
MS21083N3	Nut	3 Ea (3 ea)	110-Small Fab - 1	5087939
MS35266-63	Solenoid Cover Screw	1 Ea (1 ea)	110-Small Fab - 1	5038767
MS35338-137	Washer	4 Ea (4 ea)	110-Small Fab - 1	5049170

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Small Fab - 1	188-FPSS-1032-1/4	2	176	0
	600.1310-AP	1	27	0
	600.1314P	1	40	0
	AN3-14A	1	233	0
	AN4-16A	2	578	0
	AN4-17A	1	454	0
	AN960-10	1	3,363	0
	AN960-10L	4	0	0
	AN960-416	6	0	0
	c2-12-1	2	17	0
	C2-12-7P	2	205	0
	C2-12-8	2	28	0
	C2-13-5	1	44	0
	C2-14-2	4	168	0
	C2-3-1	2	58	0
	C2-3-2-1	2	82	0
	C2-3-3-1	1	18	0
	C2-3-5	2	55	0
	C2-3-8	2	40	0
	C2-4-1	2	86	0
	C2-7-1P	1	109	0
	C2-7-2	2	9	0
	C2-9-3	4	239	0
	C3-10-2	1	18	0
	C3-3-4-1	4	96	0
	C3-3-9	1	53	0
	C3-8-4	1	4	0
	MS21044N4	3	92	0
	MS21083N3	3	110	0
	MS35266-63	1	22	0
	MS35338-137	4	434	0

Part Specifications

Specifications could not be found.

Plex 5/10/19 3:07 PM Dart.Renwick.Jennifer